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(54) **RAMPING INSERT AND HIGH-FEED
MILLING TOOL ASSEMBLY**

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See application file for complete search history.

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(57) **ABSTRACT**

A high-feed milling tool assembly includes a tool and a
ramping insert. The ramping insert includes ramping, feed
and side sub-edges. The ramping and feed sub-edges are
longer than the side sub-edges and converge with increasing
proximity to the side sub-edge to which they are both
connected.

22 Claims, 6 Drawing Sheets

